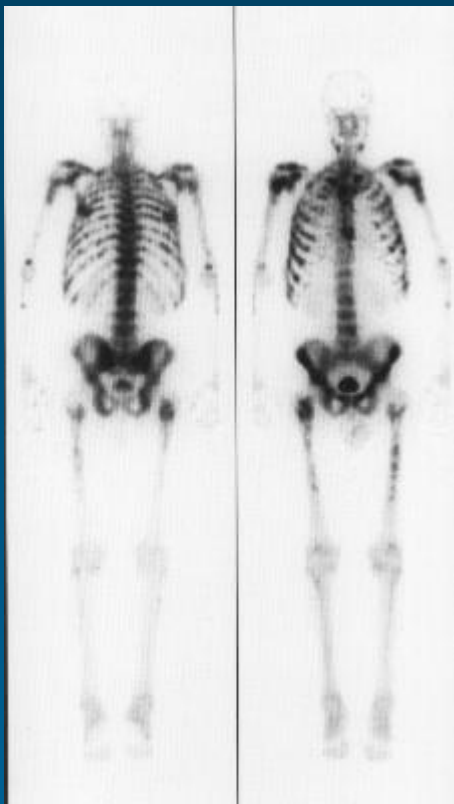


Radioisotope Production for Nuclear Medicine

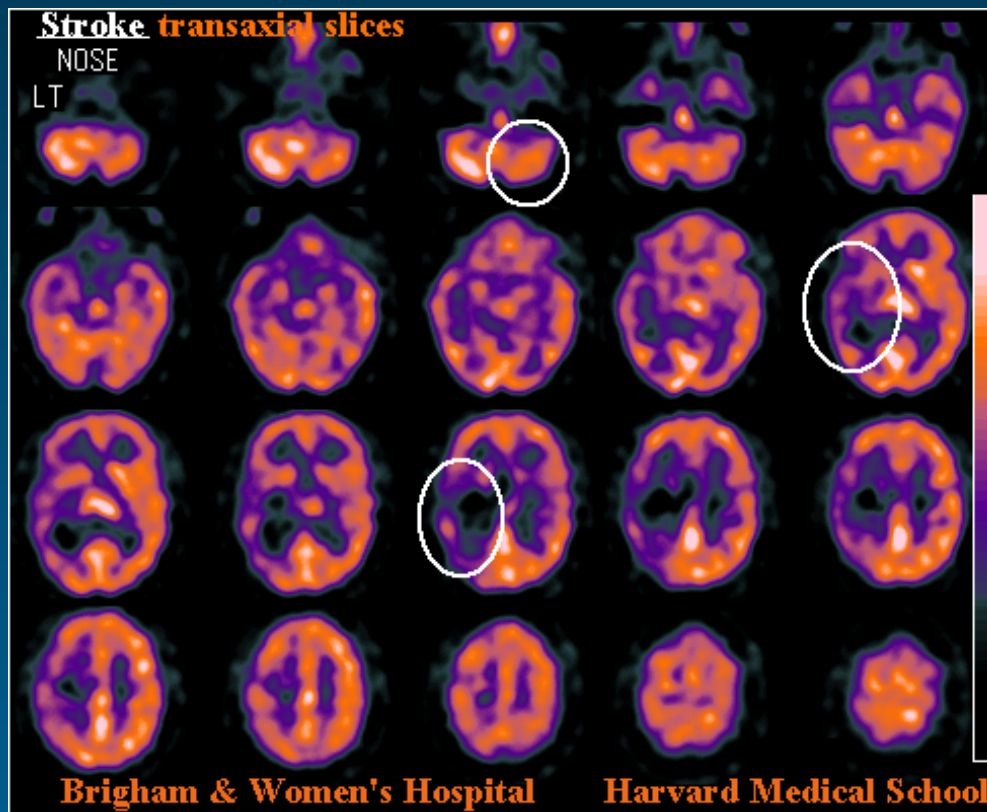
Leonard F. Mausner, Ph.D.
Medical Department

- ◆ **Radioisotopes are crucial to modern patient care**
- ◆ **15 million nuclear medicine procedures per year in the US for diagnosis or therapy**

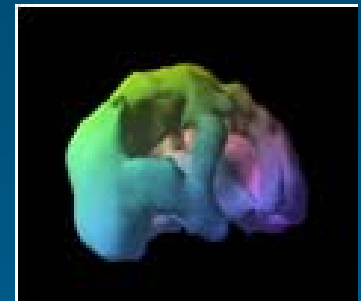
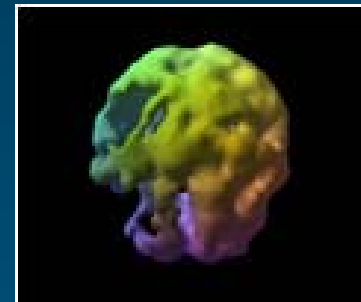
MDP imaging, Met's and Fracture



Stroke

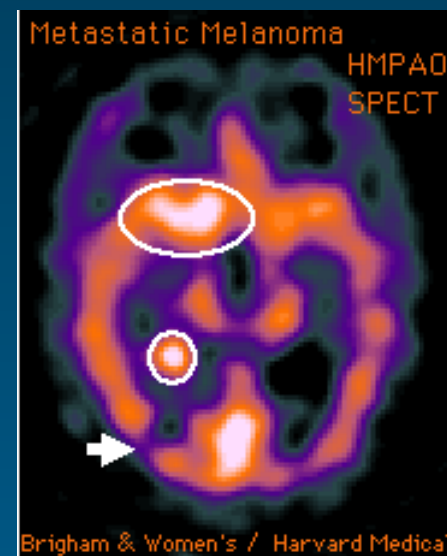


<http://brighamrad.harvard.edu/education/online/BrainSPECT/BrSPECT.html>



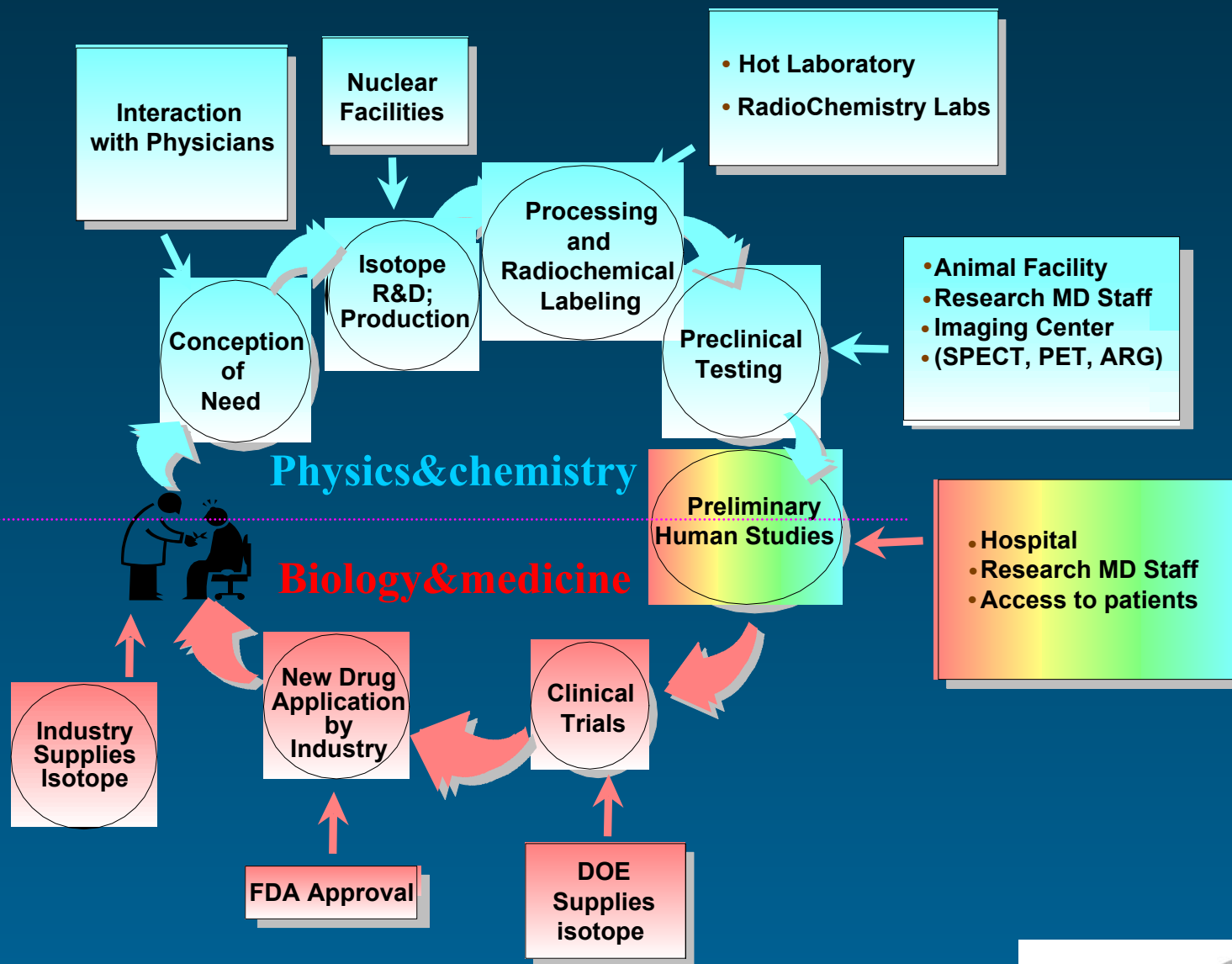
<http://www.brainplace.com/bp/atlas/default.asp>

Metastatic Melanoma



<http://brighamrad.harvard.edu/education/online/BrainSPECT/BrSPECT.html>

Interdisciplinary nature of Nuclear Medicine



Definitions

- ◆ **Radioisotope:** unstable form of an element that spontaneously “decays” with the emission of energy
- ◆ **Half life:** the time required for an initial large number of nuclei to be reduced to half that number by decay

- ◆ Decay rate given by

$$N=N_0\exp[-\ln 2(t/t_{1/2})]$$

- ◆ **Radiopharmaceutical:** a carrier molecule containing a radioisotope, administered in trace quantity, designed to target a specific organ or physiological function

Properties of Radioactive Emissions

- ◆ **alpha particles** are helium nuclei (2 protons & 2 neutrons); non penetrating (stopped by one sheet of paper or skin); very toxic to cells; potential use for cancer therapy
- ◆ **beta particles** are energetic electrons or positrons (antielectrons); low penetration; toxic to cells; used in cancer therapy
- ◆ **gamma rays** are high energy electromagnetic radiation; highly penetrating; less toxic to cells; critical to diagnostic imaging
- ◆ **Auger electrons** are low energy atomic electrons; non penetrating; very toxic to cells; potential use for cancer therapy

Units of radioactivity

- ◆ **Becquerel (Bq)** is one disintegration per second;
- ◆ **Curie** is an older but still common unit which is the disintegration rate from 1 gram of radium-226 and is equivalent to 3.7×10^{10} disintegrations per second; this is a lot so millicurie (mCi) and microcurie (μ Ci) are also commonly used.
- ◆ **Rad** is energy absorbed (dose) and is 100ergs per gram, but the newer unit is the **Gray (Gy)**=100rad
- ◆ **Roentgen (R)** is the unit of radiation exposure that produces in air 1 esu of electricity. Absorbed in water 1R is ~ 0.93 rad
- ◆ **Roentgen equivalent man (Rem)** is the product of the exposure in R and a biological weighting factor.
 $1\text{Rem}=1.0785\text{R}$. Average annual background dose in the US is 300mRem. The newer unit is the **Sievert**=100Rem.

Sources of Radioisotopes

◆ Naturally Occurring

- primordial (eg. Uranium-238, Potassium-40)
- produced continuously in the atmosphere by cosmic rays (eg. Carbon-14, tritium, Beryllium-7) and fall to earth

◆ Man made

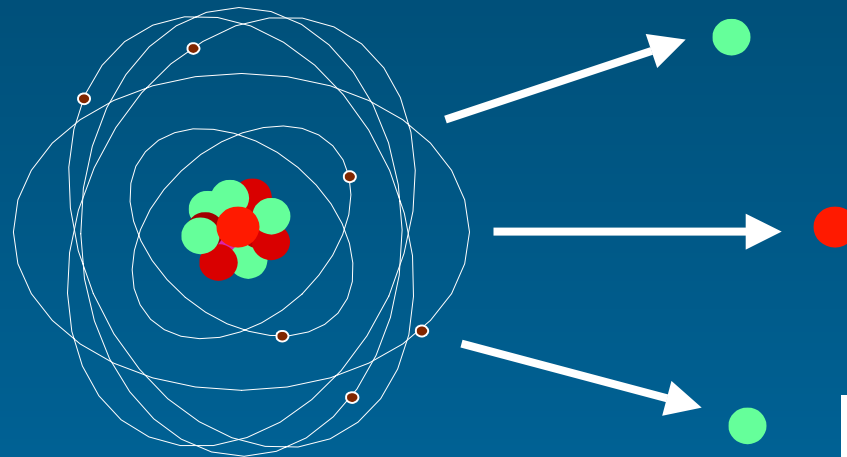
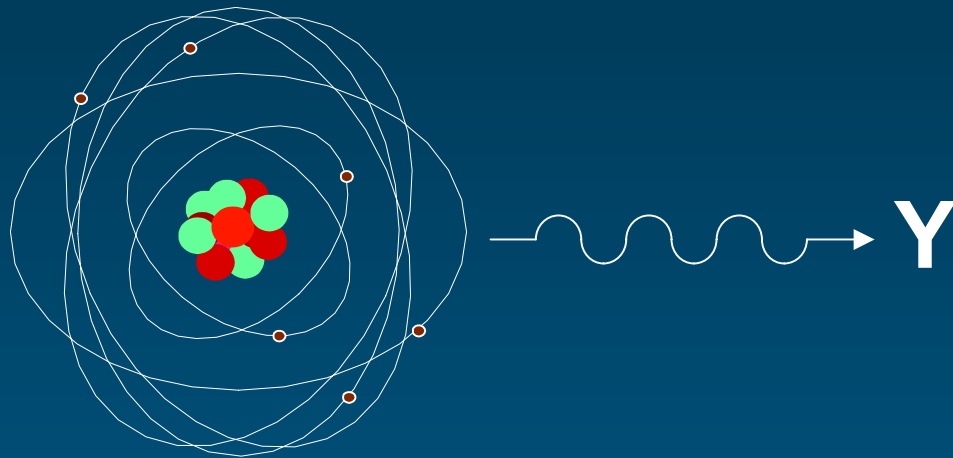
- reactor produced with neutrons
- accelerator produced with protons or other charged particles

Projectile/Target Processes

- ◆ Electron excitation and ionization
- ◆ Nuclear elastic scattering
- ◆ Nuclear inelastic scattering with or without nucleon emission
- ◆ Projectile absorption with or without nucleon emission
- ◆ If the product nucleus is different from the target nucleus a nuclear reaction occurred

Major Nuclear Reaction Types

Target
Nucleus

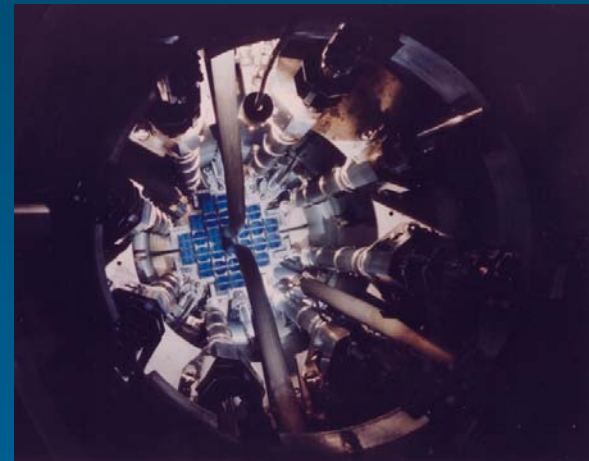


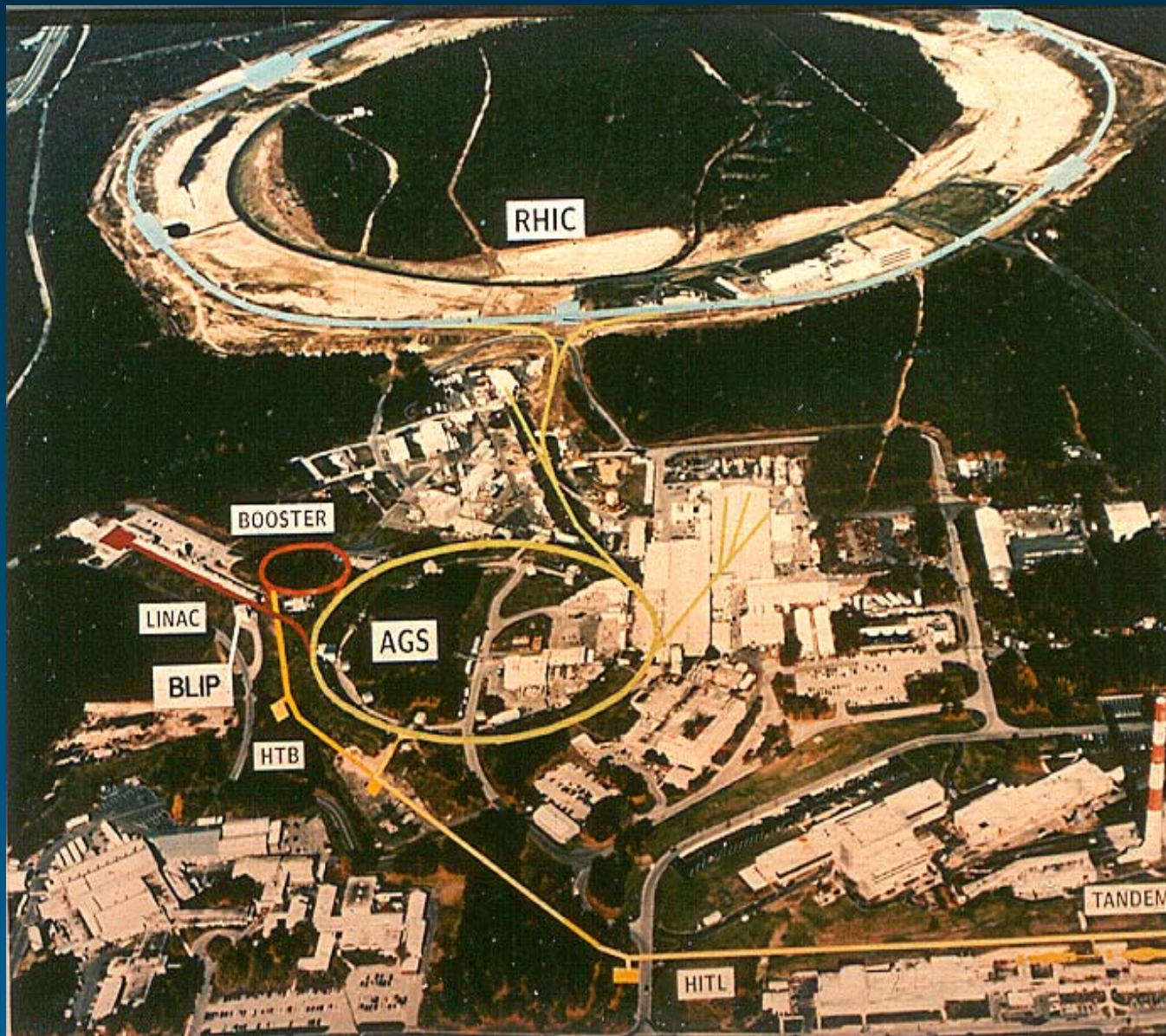
Radioisotope Production Reactor

The experimental area of a research reactor



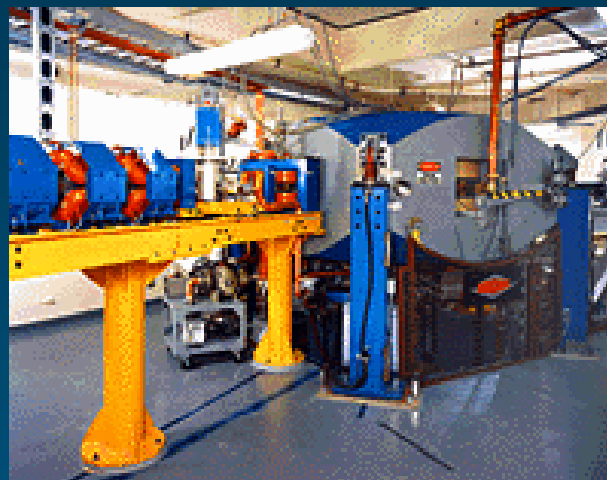
Core of the reactor showing tubes for insertion/retrieval of isotope targets



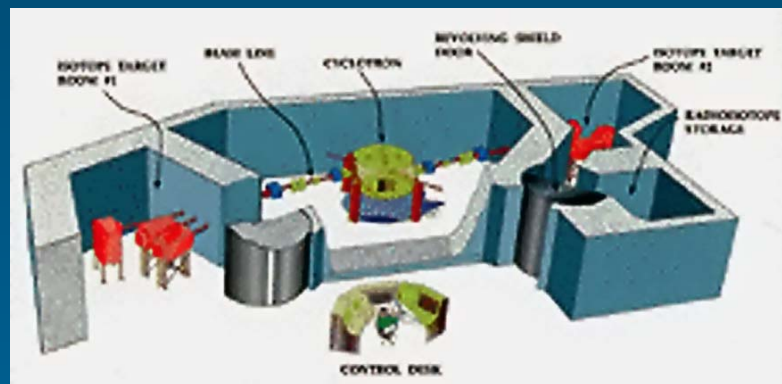


Accelerators for Isotope Production-Cyclotron

A commercial low energy isotope production cyclotron; in the U.S. approximately 24 are operated by industry and 100 by medical centers



Typical facility layout for purchased system



Accelerators for Isotope Production-LINAC

The high energy proton LINAC at Brookhaven National Laboratory



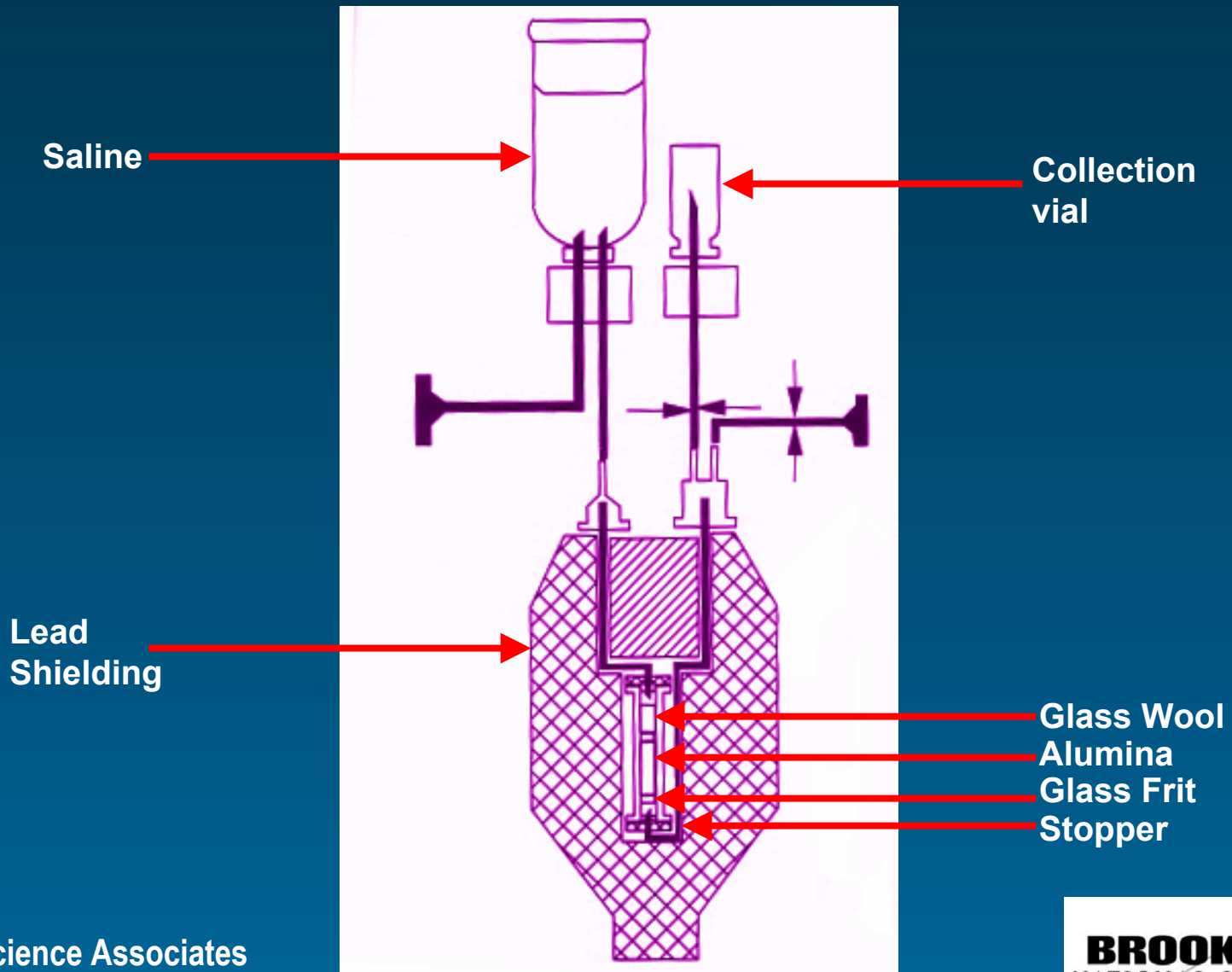
Beam lines to direct protons to production targets (BLIP)



The Radioisotope Generator

- ◆ If a long lived “parent” radioisotope decays into a short lived “daughter” radioisotope and if the parent and daughter are chemically separable
- ◆ Then a “generator” or cow is a practical, convenient method to transport and use (milk) very short lived radioisotopes without having to produce them at each site
- ◆ This technique has been of utmost importance to nuclear medicine, especially the $^{99}\text{Mo}/^{99\text{m}}\text{Tc}$ system (66h/6h)

Schematic Diagram of Molybdenum-99/ Technetium-99m Generator



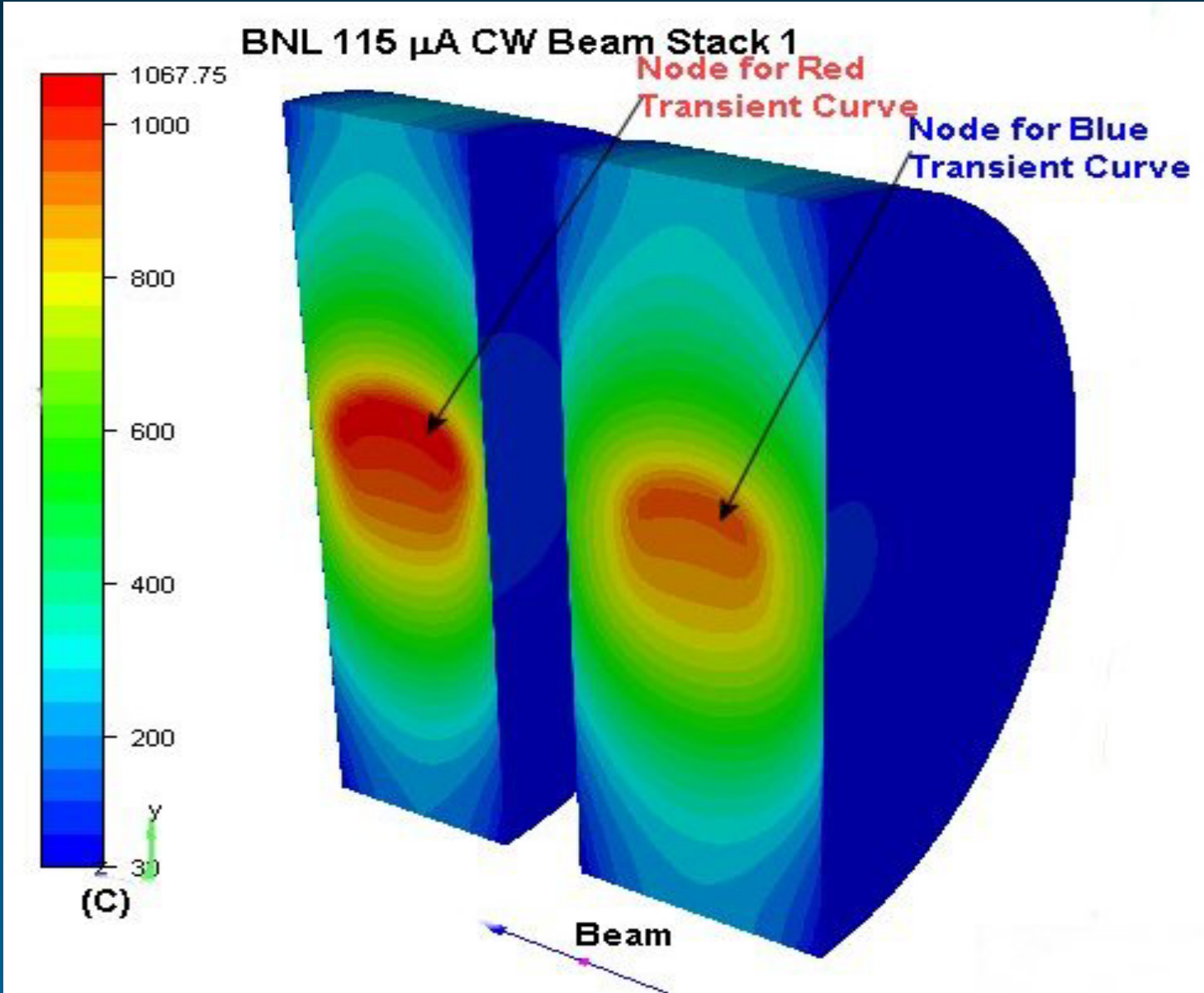
Radioisotope Processing and Purification

- ◆ All isotope production targets require some chemical processing
- ◆ Radiation shielding for the chemist is often required, so “hot cells” are often used



Target Characteristics

- ◆ Particle beams carry a lot of energy and heat targets (30kW at BLIP)
- ◆ Physical factors:
 - isotopic abundance; vapor pressure; crystal form and pressibility; thermal properties; melting & boiling point; thermal conductivity
- ◆ Chemical factors:
 - thermal stability against decomposition; corrosiveness; convenient inorganic compounds; available in high purity



Chemical Processing Methods

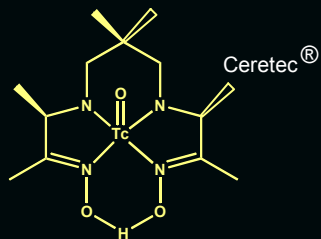
- ◆ Solvent extraction involves selective partitioning between two immiscible solvent phases
- ◆ Ion exchange chromatography involves differences in distribution of a complex between a mobile phase and a stationary phase (typically a resin packed in a column)
- ◆ Distillation exploits differences in volatility between target and product
- ◆ Precipitation is less important in nuclear medicine applications. With high specific activity there is not enough mass to collect a precipitate and handling precipitates remotely can be difficult

Some Common Clinically Used Isotopes

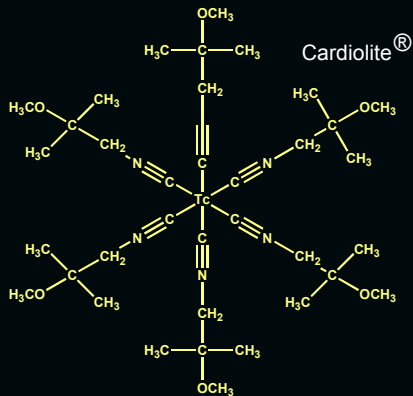
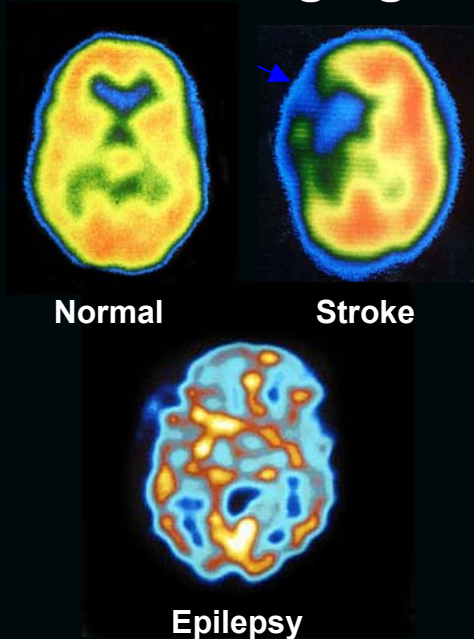
| Isotope | Half life | Facility | Medical Applications |
|----------------------------------|----------------|---------------|-----------------------------------|
| Molybdenum-99/ Technetium-99m | 2.75d/ 6.0h | reactor* | numerous diagnostic scans |
| Thallium-201 | 73h | cyclotron** | heart stress test |
| Iodine-131 | 8.0d | reactor* | thyroid function & Rx, cancer Rx |
| Iodine-125 | 60.1d | reactor* | prostate cancer Rx, research |
| Xenon-133 | 5.3d | reactor* | lung function |
| Indium-111 | 2.8d | cyclotron** | inflammation & tumor detection |
| Gallium-67 | 3.2d | cyclotron** | inflammation & tumor detection |
| Strontium-89 | 14.3d | reactor* | bone cancer Rx |
| Palladium-103 | 17.0d | cyclotron** | prostate cancer Rx |
| Fluorine-18 | 110m | cyclotron**† | cancer detection & brain research |
| Yttrium-90 | 2.7d | reactor waste | cancer Rx |

*foreign; **domestic industry; †domestic hospital & university

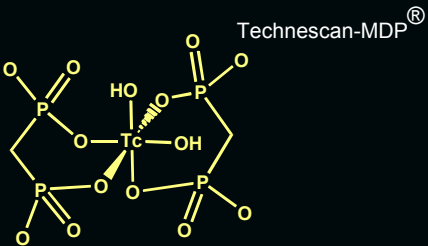
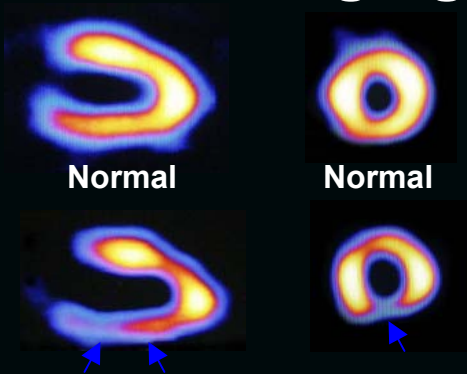
Technetium-99m



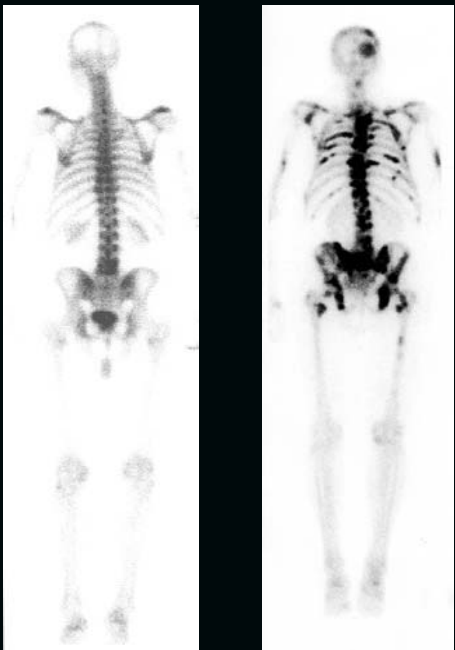
Brain Imaging



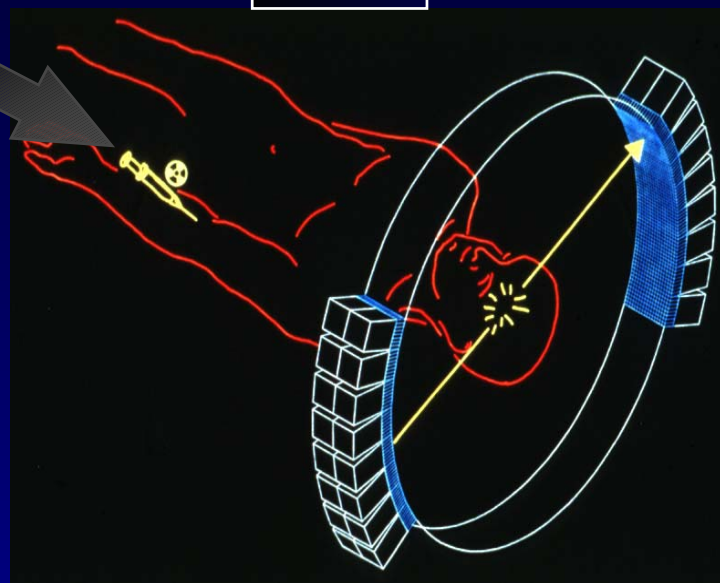
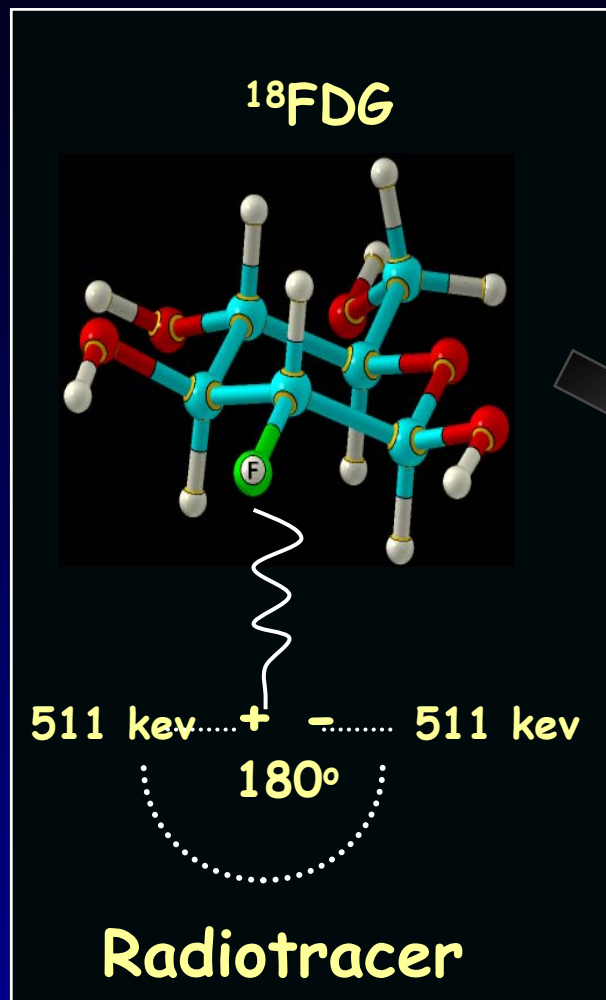
Heart Imaging



Bone Imaging



Positron Emission Tomography (PET)

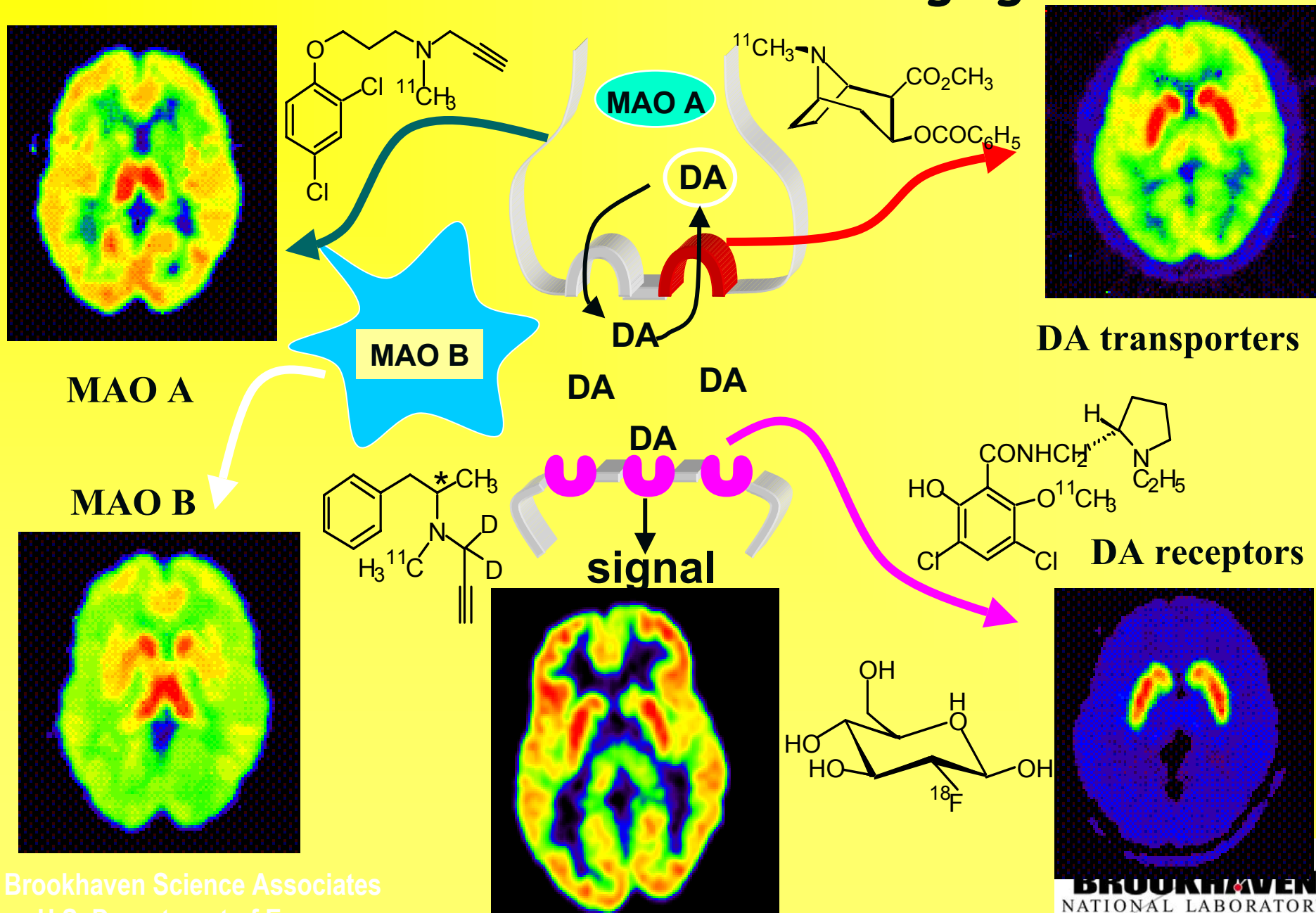


PET Scanner



PET Image

Functional Molecular Imaging



Po-210 – an isotope in the headlines

- ◆ Polonium-210 is an alpha emitting radioisotope with a physical half life of 138.4d and it occurs naturally all over the earth at low levels.
- ◆ It is produced by neutron irradiation of bismuth metal to form Bi-210 which beta decays with a 5.0d half life to Po-210. The Po-210 is chemically separated from the Bi target.
- ◆ It is used commercially in antistatic devices.
- ◆ It is hazardous only inside the body and has a biological half life of 50d, concentrating mostly in spleen and liver.
- ◆ About 1 microgram ingested can be lethal.
- ◆ It is not produced at BNL.